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Press fractions, timing of bentonite addition on Ontario sparkling wine quality and gushing.

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1. Press fractioning on a commercial scale - project summary
2. Preliminary press fraction results
3. Summary of the preliminary study of the bentonite/ protein/foaming sparkling wine trial
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5. Gushing project summary
6. Acknowledgements



Background to studies



Applied scientific research studies that benefit Ontario sparkling winemakers

➤ What is applied research?

- ✓ It is a discipline of science that uses existing scientific knowledge to devise solutions to specific problems.
- ✓ Applied scientific research is valuable and essential in our competitive global wine environment.
- Dedicated CCOVI research trials specific to Ontario sparkling wines
- Requested by Ontario sparkling winemakers
- Fizz Club: 38 sparkling wine producers attended in 2014 (increase in 2015)

Sparkling wine trials



Continuation and expansion of trials i.e. *dosage* trial funded by NSERC Engage grant in collaboration with Trius at Hillebrand winery.



Press fractioning options

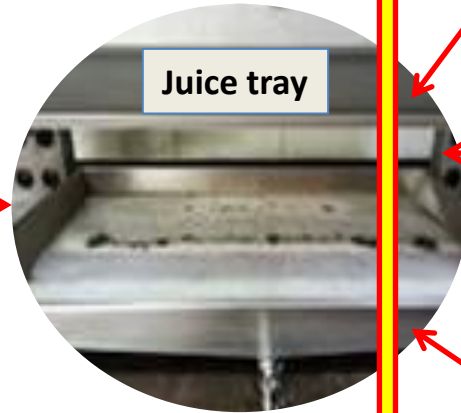
Without press fraction separation

All press fraction juice combined to produce one, low quality sparkling wine

Press



Juice tray



With press fraction separation

First fraction (F1)

Quality base wine, more blending options, aging

Second fraction (F2)

2nd label, more blending options, could be used in *dosage*, lower quality than F1

Third fraction (F3)

2nd label, more blending options, could be used in *dosage*, lower quality than F2

Fourth fraction (F4)

Sell to local distillery for distillation \$\$\$



Ontario Centres of
Excellence
Where Next Happens

Press fractions



Champagne

- Cuvee = 20.5hL
 - Tailles = 5hL (1st taille -3hL + 2nd taille 2hL)
 - 3rd taille 1-2hL distillation
- Press fraction volume and composition depends on press pressure of each cycle, type of press, length of each press cycle, grape variety, wines style and vintage

Press fractions



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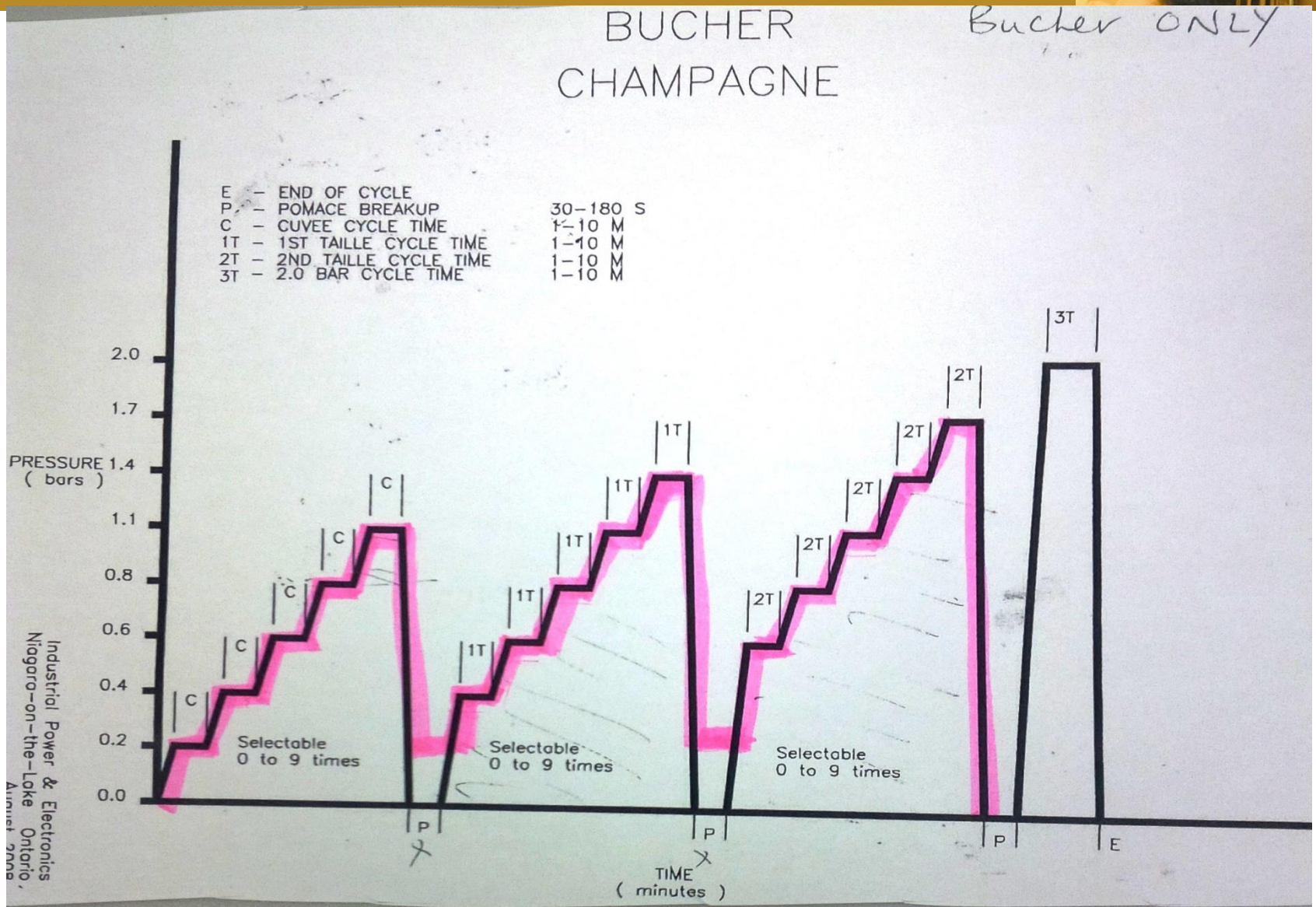
Press fractions

CLONE 115 (Dijon clone)



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Experimental winemaking method



- Pinot noir - Clone 115
- Whole bunch pressed
- Wine taken from tap before hitting the tray - middle of each cycle
- No enzymes added
- 30 ppm SO₂
- Winemaking in triplicate - no MLF
- Chemical analysis of juice & wine pH, TA (g/L), Brix, fre & total SO₂, ethanol, Nitrogen, turbidity, glucose, fructose, residual sugar, malic acid, heat stability, tartrate stability, total phenolics, conductivity & potassium.
- EC118 both fermentations
- *Tirage* same for all fractions (calculated on residual sugar & target of 24 g/L for 2nd fermentation)

Press fraction juice and wine composition

(Analysis at every stage of winemaking but pre-fermentation and pre-bottling data presented today)



Table 1. Press fraction juice analysis

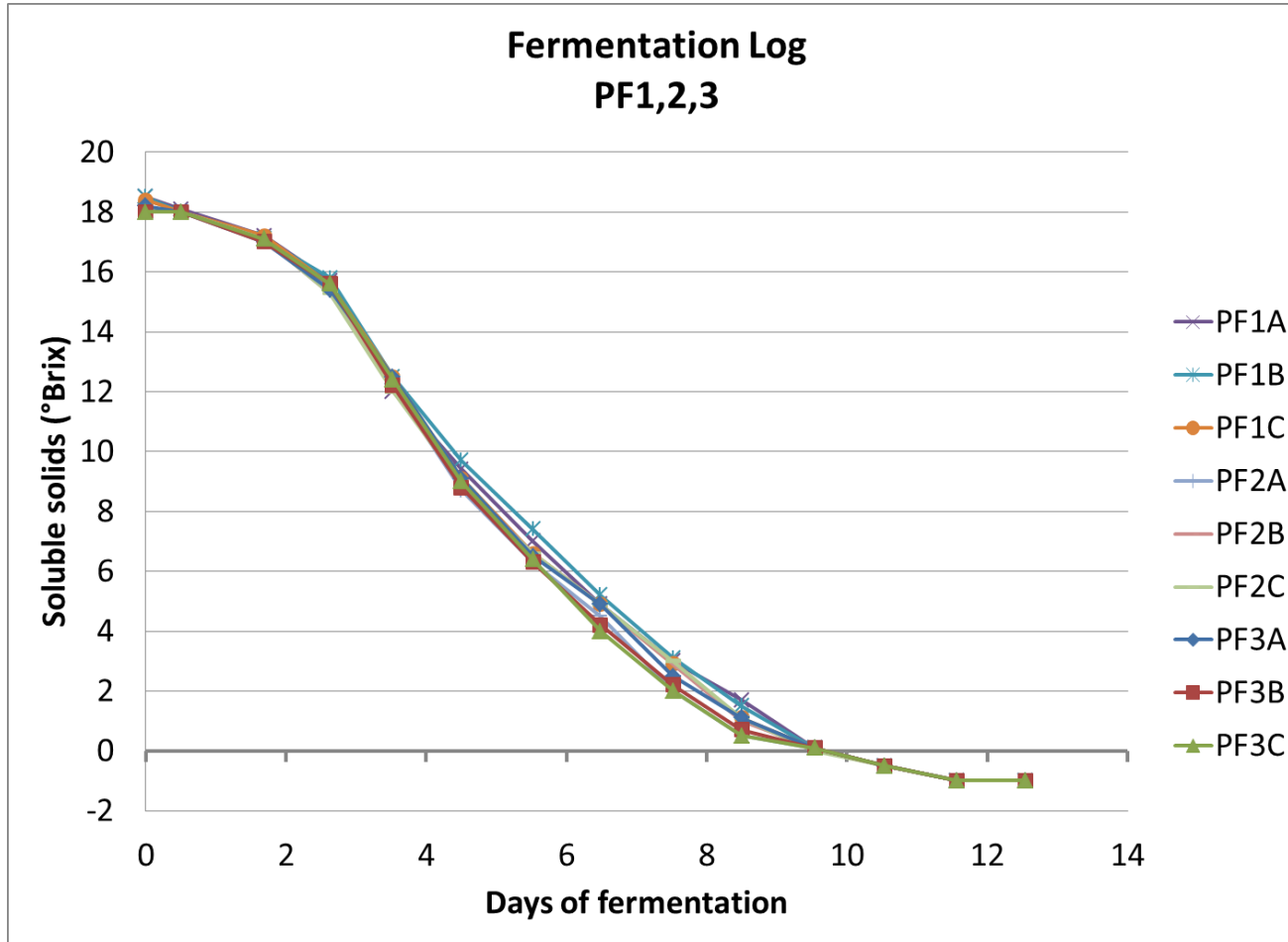
Press Fraction	Brix	TA (g/L)	pH	Total YAN (mg/L)	Glucose (g/L)	Fructose (g/L)	Malic acid (g/L)	Turbidity (NTU)	Acetic acid (g/L)
PF1	18.5	8.3	3.12	153	82	78	3.9	267	<0.01
PF2	18	7.5	3.19	154	83	77	3.6	297	<0.01
PF3	18	6.3	3.39	160	83	78	3.4	261	<0.01
Significance	NS	< 0.0001	< 0.0001	< 0.0001	NS	NS	< 0.0001	< 0.0001	NS

Table 2. Press fraction base wine analysis (prior to bottling)

Press fraction	Alcohol (% v/v)	TA (g/L)	pH	Total YAN (mg/L)	Glucose (g/L)	Fructose (g/L)	Residual sugar (mg/L)	Malic acid (g/L)	Turbidity (NTU)	Free SO2 (ppm)
PF1	10.6	7.7	2.9	10.3	0.02	0.10	0.12	3	0.1	19
PF2	10.6	6.8	3.1	11.6	0.02	0.10	0.12	3	1.5	23
PF3	10.7	6.0	3.4	14.5	0.02	0.21	0.23	3	10	20
Significance	NS	< 0.0001	< 0.0001	< 0.0001	NS	< 0.0001	< 0.0001	NS	< 0.0001	< 0.0001

*Turbidity decreased in other studies but increased in our wines

Press fraction primary fermentation



Press fraction primary fermentation rates at 16 °C

Relevance of results to wine?



- TA (g/L) increases & pH decreases
- Phenolic concentration influence on flavour and foaming (increase during pressing)
- Higher level of residual sugar in 2nd taille due to higher fructose levels
- Turbidity increase in 2nd taille
- Foaming?
- Flavour?
- Sparkling wine quality

Press fraction trial: Next steps



- Further chemical analysis i.e. phenolic analysis
- Further statistical data analysis
- Foam analysis of the final disgorged wines before and after *dosage*
- Tasting with Ontario sparkling winemakers at Fizz Club

Sparkling wine project: OMAFRA-U OF G PARTNERSHIP

Bentonite, protein & bubbles!



Preliminary investigation trial vintage 2014: REGIONAL SPECIFIC STUDY

- Pinot noir Mariafeld

Mariafeld is a group of clones of Pinot noir. Vigorous, long & loose bunches, high disease resistance, big berries & high acidity. Planted in Germany from the beginning of the 90s.

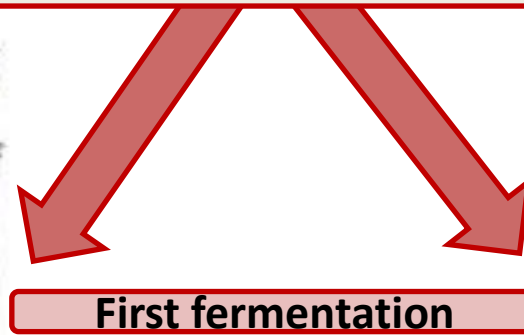
Experimental design

- Two base juices of 200L each
 1. No bentonite treatment
 2. 1g/L Vitiben bentonite added to juice but removed prior to 1st fermentation
- ✓ Contribution of grape proteins to foaming



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**Pinot noir Mariafeld,
juice after pressing, SS tank & enzyme addition (200L)**



Second fermentation

**T1: No
bentonite
EC1118
yeast 30L**

**T2: No
bentonite
Brock
Isolate
yeast 30L**

**T3: +
bentonite
2nd ferment
only, EC118
yeast 30L**

**T4: +
bentonite 2nd
ferment only,
Brock isolate
yeast 30L**

**T5: +
bentonite
1st ferment
only, EC118
yeast 30L**

**T6: +
bentonite
1st ferment
only, Brock
isolate
yeast 30L**

**T7: +
bentonite 1st
& 2nd
ferment,
Brock isolate
yeast 30L**

**T8: +
bentonite 1st
& 2nd
ferment ,
EC118 yeast
30L**

*** Bentonite used: Vitiben pre-fermentation and Inocclair 2 at tirage**

A pyramidal winemaking design



Stage 1: 200L juice

Stage 2: Juice: 1 treated bento & 1 no bento

Stage 3: Divided into 4 fermentation reps first fermentation EC118 yeast

Stage 4: Blended into 1 x bento & 1 x no bento in juice

**Stage 5: Subdivided into 8 x treatments of bottled wines
(bottle replication bento timing x 2 vs yeast type x 2)**

Bentonite trial winemaking



- Whole bunch pressed at winery (Bucher press)
- Pectic enzymes added to tank & settled
- First fermentation x 2 with EC118 yeast & nutrients
(+ bento & no bento)
- No MLF
- Cold stabilised with seeding to -4 °C
- Sheet & plate filtration to 0.45
- *Tirage*/bottled at Fielding Estate Winery
- 2nd fermentation/Storage

Juice analysis



Production stage	Treatment	Titratable Acidity (g/L)	pH	°Brix	Total N (mg/L)	Amino N (mg/L)
Pre-bentonite treatment	No bento	14 ±0.01	3.1 ±0.01	19 ±0.0	298 ±0.1	215 ±0.0
	Bento	14 ±0.01	3.1 ±0.02	19 ±0.0	291 ±0.1	208 ±0.1
After bentonite treatment	No bento	13 ±0.03	3.1 ±0.03	19 ±0.1	284 ±2.0	211 ±0.1
	Bento	12 ±0.02	3.1 ±0.04	19 ±0.0	304 ±3.0	216 ±0.0

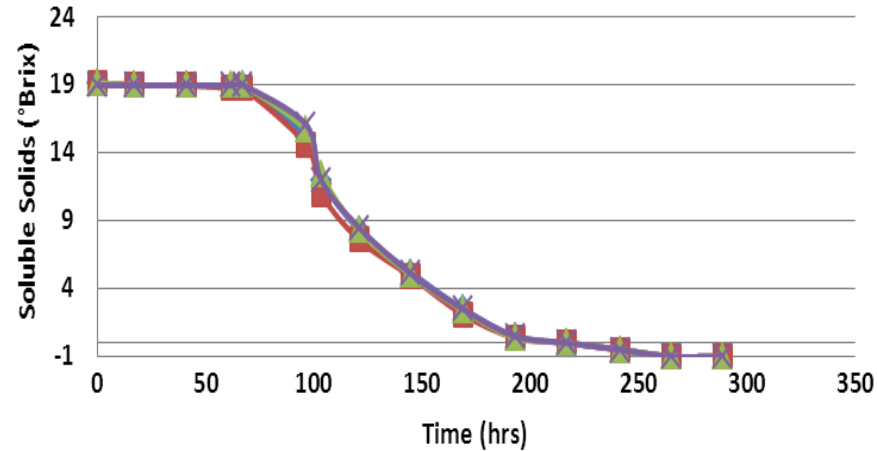
Primary fermentation



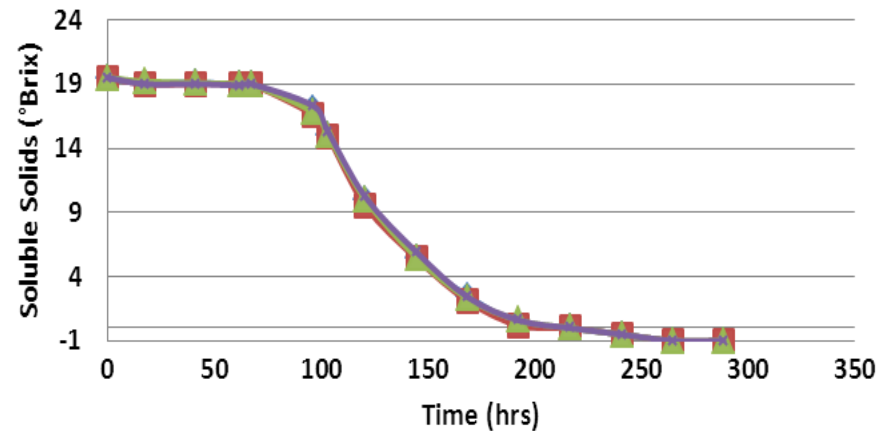
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Primary fermentation Log - BENTONITE



Primary fermentation Log - No bentonite



Trius
WINERY
AT HILLEBRAND

Base wines



Figure 1a.

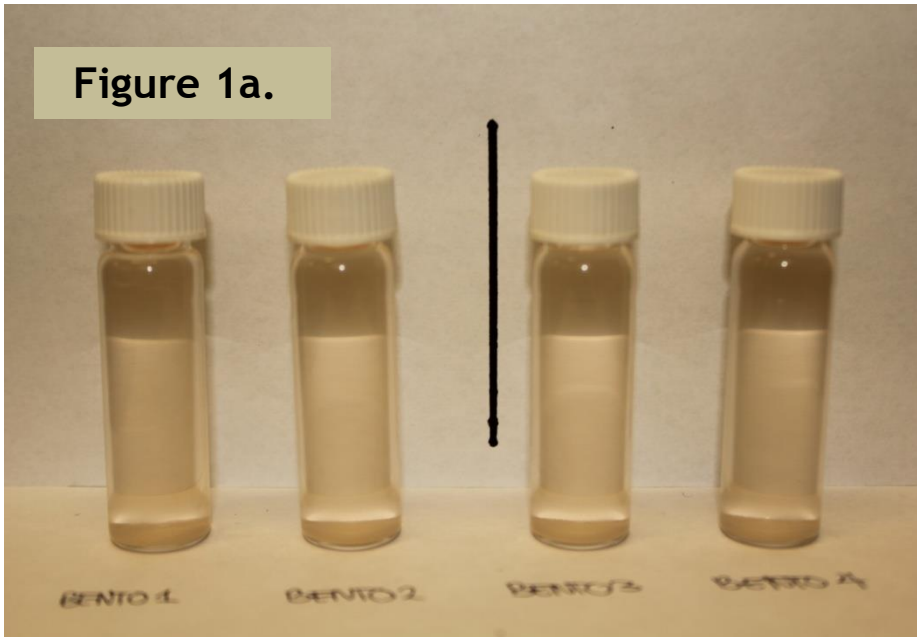


Figure 1a. Base wine produced from bentonite treated juice prior to bottling

Figure 1b.

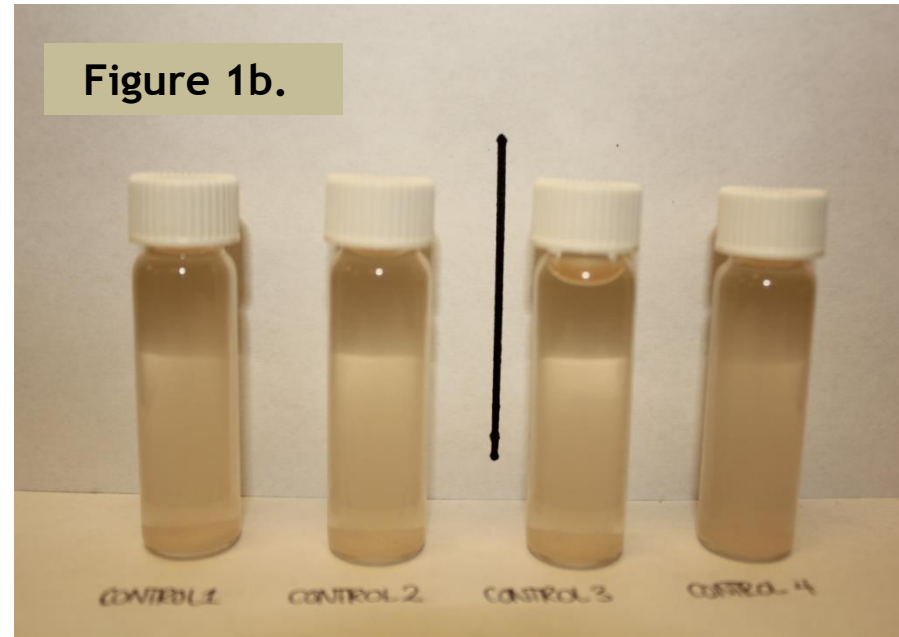
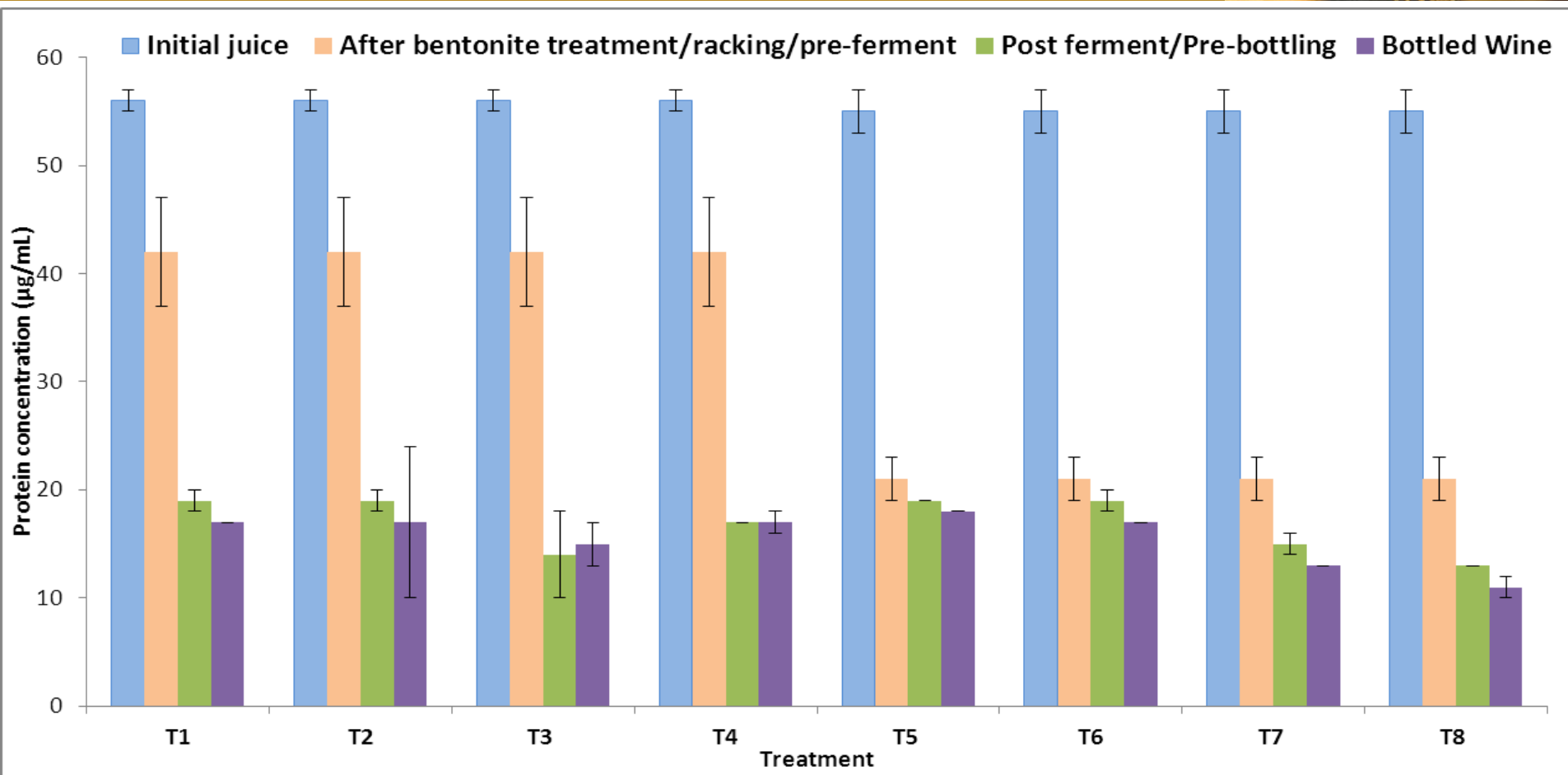


Figure 1b. Base wine produced from untreated juice prior to bottling

Protein concentration($\mu\text{g/mL}$) by the Bradford Assay during sparkling winemaking



T1: No bento + EC1118	T2: No bento + Brock yeast	T3: + bento 2nd ferment only EC1118	T4: + bento 2nd ferment only Brock yeast	T5: + bento 1st ferment only EC1118	T6: + bento 1st ferment only Brock yeast	T7: + bento 1st & 2nd ferment Brock yeast	T8: + bento 1st & 2nd ferment EC1118 yeast
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Base wine analysis before bottling



Table 1. Wine analysis prior to subdividing into 2nd fermentation treatments

Treatment	Vol (L)	pH	TA (g/L)	Ethanol (% v/v)	Free SO ₂ (ppm) {after cold stab & filtering}
Control	144	3.0	11	11	22
Bentonite added to juice	134	3.0	11	11	24

Table 2. Metabolite analyses pre-bottling of Bentonite/Yeast Trial wines

Trial	1st Treatment	Yeast	2nd Treatment	pH	TA (g/L)	Residual Sugar (g/L)	Amino N (mg/L)	Malic acid (g/L)
T1	Control	EC1118	-	3.0	11	26 ±0.7	31 ±0.1	7 ±0.1
T2	Control	<i>S. bayanus</i>	-	3.0	11	27 ±0.1	31 ±0.4	6 ±0.0
T3	Control	EC1118	Inocclair	3.0	11	25 ±0.2	31 ±0.9	7 ±0.0
T4	Control	<i>S. bayanus</i>	Inocclair	3.0	11	26 ±0.2	31 ±1.0	7 ±0.0
T5	Bentonite	EC1118	-	3.0	11	25 ±0.0	28 ±0.2	7 ±0.0
T6	Bentonite	<i>S. bayanus</i>	-	3.0	11	25 ±0.1	26 ±1.1	7 ±0.1
T7	Bentonite	EC1118	Inocclair	3.0	11	25 ±1.1	27 ±2.3	7 ±0.0
T8	Bentonite	<i>S. bayanus</i>	Inocclair	3.0	11	27 ±0.7	27 ±0.5	7 ±0.0

**Higher malic acid than clone 115*

Next steps....



- Monitoring wines
- Disgorging & *Dosage* x 8
(with sugar addition after a *dosage* sugar trial)
- 2 months on cork
- Protein analysis (concentration and identification)
- Chemical analysis before disgorging, after disgorging without *dosage* & with *dosage*
- Foaming analysis & correlation to protein content & type of proteins
- Sensory analysis at Fizz Club



To bento? When to bento? or not to bento?



- Grape proteins affected by variety, vintage, grape maturity, pH and processing techniques.
- Protein composition and concentration differences between varieties and impact i.e. Chardonnay, Sauvignon blanc, Pinot noir and Riesling
- Sodium bentonite affects Chardonnay & Sauvignon Blanc foam more than Pinot noir. Calcium bentonite affects Pinot noir foam more than Chardonnay.
- Combination of both? Timing of addition? Vintage, variety & production style dependent

Next stage of variety x clone x soil type x bentonite trial 2015



Varieties: Pinot noir, Pinot gris, Chardonnay and Riesling

Clones: Clones on two soils on two sites

Soil types: Sandy & clay

Bentonite types: Na, Ca & mixture

Bentonite timing: base wine and *tirage*

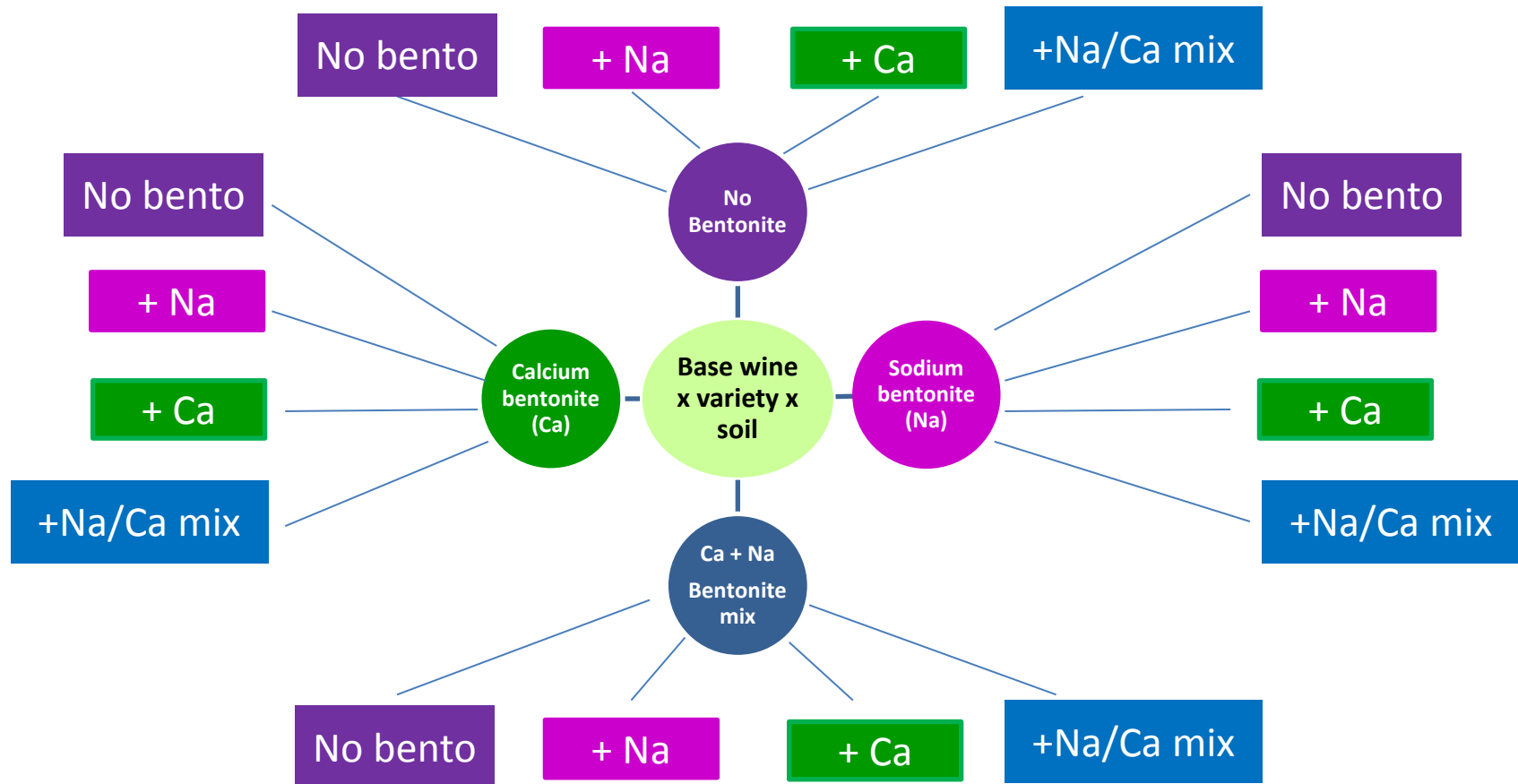


Bentonite type and timing trial

(using bentonite concentrations used by wineries)



In collaboration with Chateau des Charmes Winery and Trius at Hillebrand Winery



*Boxes denote wines at *tirage*/bottling

**Circles denote base wine fining

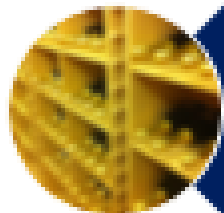
Gushing trial



**Bottle
handling &
disgorging
environment**



**Wine
composition**



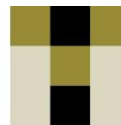
**Packaging
materials**

- Light (UV)
- Ambient temperature
- Seasonal timing of disgorging
- Rough handling before disgorging
- Angle of the bottle
- Neck freezing too fast
- Rapid movement of wine from cold room to warm room

- Grape variety
- Vintage variation
- Protein instability
- Wine temperature and *dosage* temperature
- High bottle pressure
- Tartrate crystals
- Inconsistent mixing during *tirage*
- Undissolved sugar in the *dosage*
- Yeast (from inadequate riddling/disgorging)
- High phenolic concentration
- Turbidity
- Malolactic fermentation in bottle

- Cork dust
- Glass imperfections in the bottle
- Dust in the bottle

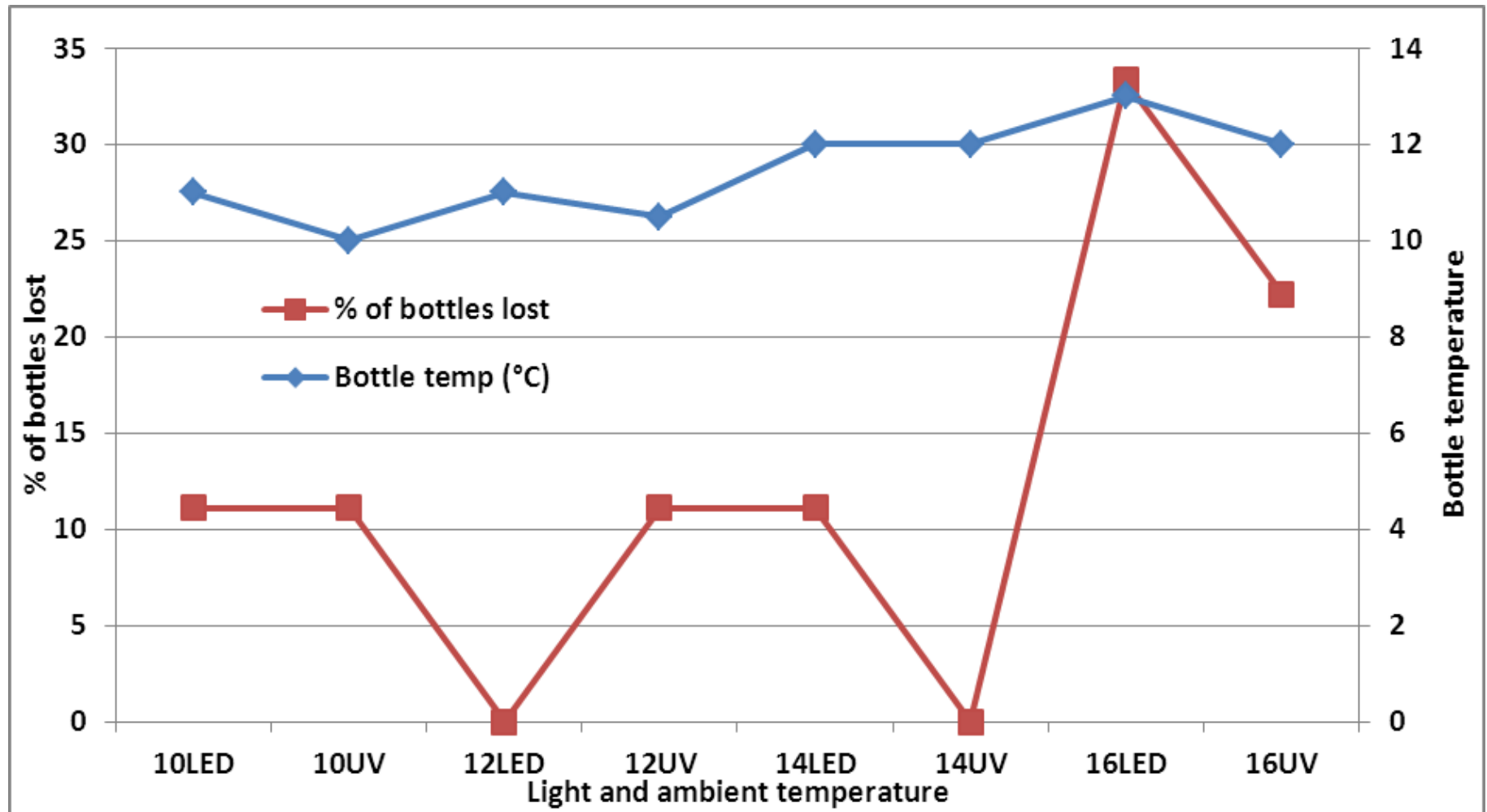
GUSHING: Ambient temperature, bottle temperature and wine loss



T A W S E
W I N E R Y



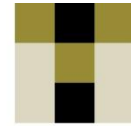
Gushing



GUSHING: Further analysis



- Pressure
 - Yeast count
 - Malic acid
 - Protein concentration
 - Tartrate stability
 - Heat stability
 - Phenolic concentration
-
- Standard parameters - pH, TA (g/L), alcohol, residual sugar (g/L), free & total SO₂,



T A W S E
W I N E R Y

Acknowledgments



- Lisa Dowling (Oenology Research Assistant), Esther Onguta (MSc student) & Ben Wiles (OEVI)
- Trius at Hillebrand Winery, Tawse Winery & Chateau des Charmes for their collaboration and co-operation.
- Fielding Estate winery for bottling assistance and Millesime Sparkling Wine Processing Inc. for disgorging assistance.

FUNDING

- OMAFRA/University of Guelph Partnership Grant especially our Principal Investigator - Prof George Van de Merwe - funding the soil/variety/clone, protein/bentonite trial
- Ontario Centres of Excellence (OCE) VIP grant for funding the press fraction study
- Natural Sciences and Engineering Research Council (NSERC) Engage grant for funding the *Dosage* study



THATS ALL FOLKS!

Any questions?